

## Thank you for using Badge Design, we hope we have exceeded expectations and lived up to our reputation. Please find below the instructions of how to apply an iron-on badge to a garment.

## **APPLYING IRON-ON BADGES**

Throughout this process there are several things to avoid to achieve the best possible result:

- Do not use steam
- Do not remove the plastic backing on the badge: this is actually the glue
- Do not iron on an uneven surface
- Do not use a back-and-forth motion with the iron
- 1. Set iron temperature to max (if it reads digitally, then set it to 175 degrees)
- 2. Place the badge in the desired location, with the design on top.
- 3. Cover the badge with greaseproof paper, an old cloth, pillow case or similar.
- 4. Press the iron directly down for 35 to 45 seconds with a constant level of pressure.
- 5. Turn the garment inside-out
- 6. Cover the garment with the greaseproof paper, old cloth, pillow case or similar item
- 7. Press the iron directly down from the reverse side for 35 to 45 seconds, I.E. you are pressing down on the back of the badge, not the decorated side.
  - a. If it is not possible to complete step 7, then repeat process 4 a second time.
- 8. Allow the garment to cool for 5 minutes.



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## TRI-ACETATE FABRICS

The badge should then be washable, dryable and dry-cleanable.

If the badge then loosens at the edges prior to, or after, a wash then simply re-apply the above instructions; ideally using a different iron, as old irons tend to lose the uniformity of heat across the plate.

Alternatively, use a permanent fabric-glue available from most arts and crafts stores.

Kind Regards,

**Badge Design Customer Services** 

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